



CLEANOUT TAPS

BX 800 SERIES:

-Removes dirt, paint, weld spatter, and other obstructions in existing tapped holes.

-Prevents recutting of thread flanks or cross threading that will result in damage to the part.



ANSI Threads

TAP SIZE	BLANK	SHANK DIA	OAL	CHAMFER	# OF FLUTES	EDP #
1/4-20	ANSI	.255"	2.50"	4	3	54040-006
5/16-18	ANSI	.318"	2.72"	4	4	54060-006
3/8-16	ANSI	.381"	2.93"	4	4	54080-006
7/16-14	ANSI	.323"	3.16"	4	4	54100-006
1/2-13	ANSI	.367"	3.38"	4	4	54120-006

Metric Threads

TAP SIZE	BLANK	SHANK DIA	OAL	CHAMFER	# OF FLUTES	EDP #
M6 X 1.0	ANSI	.255"	2.50"	4	3	54600-006
M8 X 1.25	ANSI	.318"	2.72"	4	4	54610-006
M10 X 1.5	ANSI	.381"	2.93"	4	4	54620-006
M11 X 1.5	ANSI	.323"	3.16"	4	4	54625-006
M12 X 1.75	ANSI	.367"	3.38"	4	4	54630-006

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