MINIATURE GAGES

ANSI – MACHINE SCREW

SIZE	"GO" GAGE		"NO-GO" GAGE		SET
	PITCH DIA.	EDP #	PITCH DIA.	EDP #	EDP #
000-120	.0286	90558	.0298	90560	90562
00-90	.0398	90570	.0412	90572	90574
00-96	.0402	90564	.0416	90566	90568

METRIC – UNM

SIZE	THREAD PITCH		"GO" GAGE			"NO-GO" GAGE			UNM SET
	mm	TPI	mm	in.	EDP #	mm	in.	EDP #	EDP #
.70 UNM	.175	145	.586	.0231	90539	.608	.0240	90529	90531
.80 UNM	.200	127	.670	.0264	90533	.694	.0273	90535	90537
.90 UNM	.225	113	.754	.0297	90528	.780	.0307	90530	90532
1.00 UNM	.250	102	.838	.0330	90534	.866	.0341	90536	90538
1.10 UNM	.250	102	.938	.0369	90540	.966	.0380	90542	90544
1.20 UNM	.250	102	1.038	.0409	90546	1.066	.0420	90548	90550
1.40 UNM	.300	85	1.204	.0474	90552	1.237	.0487	90554	90556

NPT TAPERLOCK GAGES

NPT

SIZE	PROJECTION TO NOTCH L1 (in.)	PLUG GAGE EDP #	PLUG GAGE WITH HANDLE EDP #
1/16 – 27	.1600	91120	91122
1/8 – 27	.1615	91124	91126
1/4 – 18	.2278	91128	91130
3/8 – 18	.240	91132	91134
1/2 – 14	.320	91136	91138
3/4 – 14	.339	91140	91142
1 – 11-1/2	.400	91144	91146
1-1/4 – 11-1/2	.420	91148	91150
1-1/2 – 11-1/2	.420	91152	91154