

THREDSHAVER PIPE TAP DRILL SIZES – NPT, NPTF & NPSF

SIZE	NPT & NPTF DRILL ONLY		NPT & NPTF DRILL / TAPER REAM		NPSF STRAIGHT THREAD
	NPT DRILL SIZE	NPTF DRILL SIZE	DRILL SIZE	REAM DIAMETER LARGE END	SUGGESTED HOLE SIZE
1/16-27	D (.246)	D (.246)	15/64"	.2515	.250/.252
1/8-27	Q (.332)	R (.339)	21/64"	.3440	.343/.345
1/4-18	7/16"	7/16"	27/64"	.4472	.444/.447
3/8-18	9/16"	37/64"	9/16"	.5826	.580/.583
1/2-14	45/64"	45/64"	11/16"	.7213	.715/.719
3/4-14	29/32"	59/64"	57/64"	.9317	.926/.930